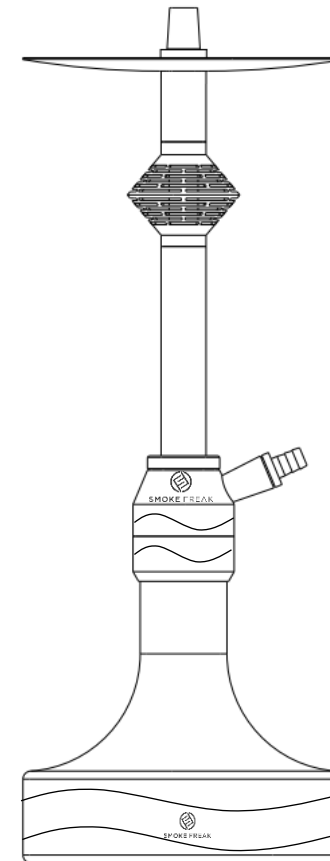


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SMOKE FREAK – One  
Operating instructions

Visit us on [www.smoke-freak.com](http://www.smoke-freak.com) or like to look up  
Instagram [smoke\\_\\_freak](https://www.instagram.com/smoke__freak) to stay up to date. We are also looking forward to  
your feedback on [feedback@smoke-freak.com](mailto:feedback@smoke-freak.com) and positive Google reviews.  
See you soon Freaks.



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1. Warnings

**1.1 Dangers**

Please note that individual components do not fall into the hands of children. Loose components such as balls and seals can cause a risk of swallowing and suffocation, especially in children, adolescents, adults and other living beings.

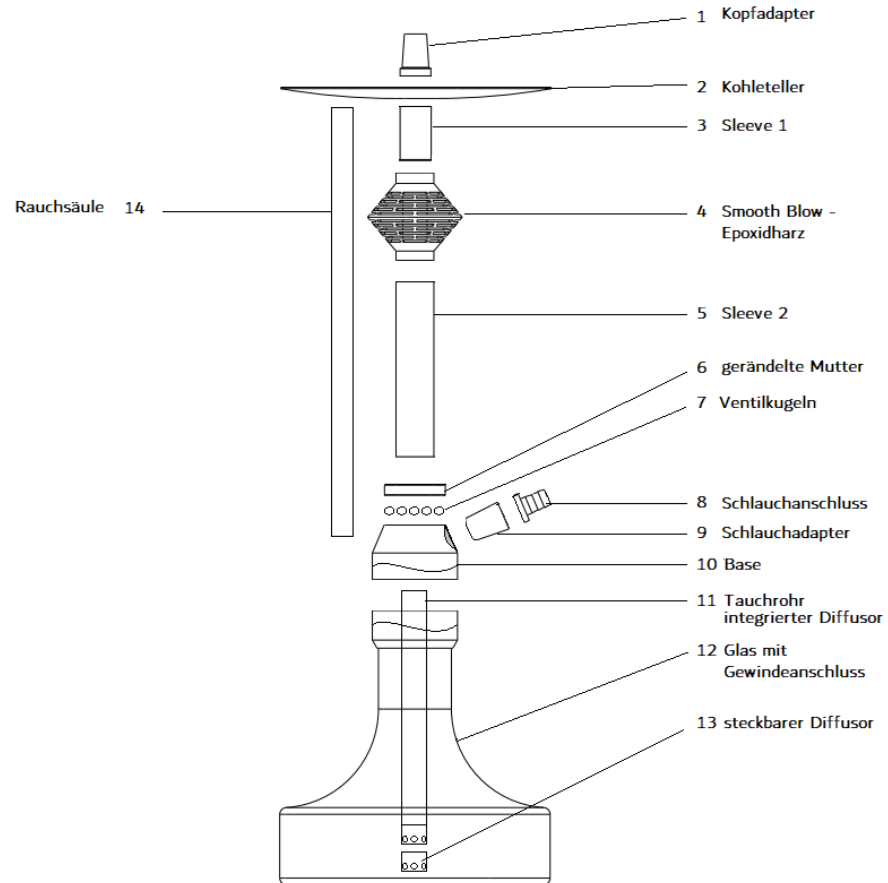
Despite our high quality requirements during production and quality controls, it may also be that a burr or damage to the component has been overlooked. We apologize for this and are there for you for returns. Under [reklamation@smoke-freak.com](mailto:reklamation@smoke-freak.com), you can complain about the error with photos.

Threads cannot be deburred or rounded for production reasons and are to be regarded as sharp-edged due to this type of production.

Please check the product for damage upon receipt.

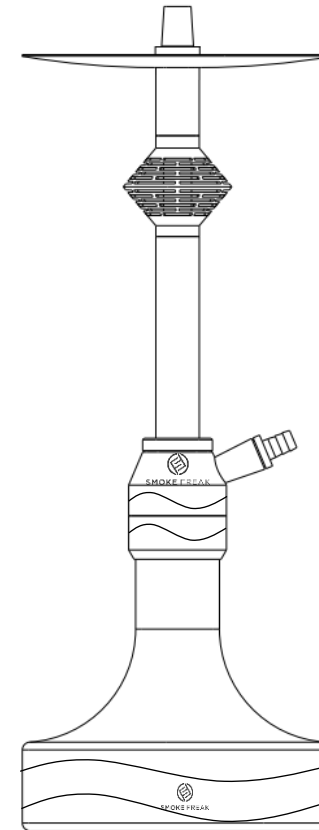
## 2. Assembly instructions of the Smoke Freak – One

### 2.1 Individual parts



## 2. Assembly instructions of the Smoke Freak - One

### 2.2 Overall structure



### 3. Instructions for use and care

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#### **3.1 Care instructions before first use**

Please clean the individual parts thoroughly with warm water before using them for the first time. Since various lubricants and coolants are used in processing steps, deposits cannot be ruled out.

If possible, the vitreous body should also be rinsed often with lukewarm water. Despite our high-quality standards, we recommend cleaning the vitreous body only with warm water, even after first use. Since the change between temperature differences (in winter with hot water) can cause subsequent damage, we always recommend warm water.

Prolonged direct sunlight can cause the adhesive used to soften between the glass neck and the connection thread.

After cleaning, we recommend drying all individual parts. With the grinding adapter, adhesive forces could arise between the hose connection and the hose adapter and thus tilt.

The Smooth Blow should also be dried due to its slots, as the effect can occur in a weakened form due to water deposits in between.

Lasered ornaments should always be dried well, as oxidations are possible due to surface destruction during lasering.

### 3. Instructions for use and care

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#### **3.2 Construction & use of the hookah**

We recommend adding about 1200ml – 1400ml (1,2 – 1,4 liters) of water to the vitreous body for the best smoking properties.

The construction should be continued from the bottom up.

To do this, take the **pluggable diffuser (13)** and plug it onto the immersion **tube (11)**. Here you can open or close the diffuser by rotating, which affects the noise development.

The **immersion tube (11)** can be screwed into the base from below with the M16 thread. Now you can screw the **base (10)** with the connection thread on the **glass body (12)**.

The **hose adapter (9)** can now be screwed into the intended thread on the **base (10)**. The **hose connection (8)** should first be attached to a hose and then plugged into the **hose adapter (9)** with 18/8 cut.

The **smoke column (14)** with the short threaded side can now be screwed to the **base (10)**. The **valve balls (7)** can then be inserted into the individual vent holes. The **knurled nut (6)** screwed to the **base (10)** helps you to keep the **valve balls (7) in their guide when blowing** out and to remove the **Sleeve 2 (5)**, you will be offered another blow off variant.

Run the **sleeve 2 (5)** with the thread side over the smoke column **(14)** and attach it to the **knurled nut (6)**..

The **Smooth Blow (4)** can now be attached to the heel made for this purpose on **Sleeve 2 (5)** (pay attention to the logo inscription when attaching the epoxy resin part, which is aligned upwards).

### 3. Instructions for use and care

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Now the **sleeve 1 (3)** can be attached to the **smoke column (14)**. Please make sure that the **sleeve 1 (3)** sits loosely on the **smoke column (14)**.

By forcibly pressing the **sleeve 1 (3)**, the **Smooth Blow (4)** can be deformed and even permanently damaged. If this is the case, please check the screw connection on **sleeve 2 (5)** and the **knurled nut (6)**. This should be flush in the thread. In case of deformation, you are welcome to ask our customer hotline for solutions.

Place the **carbon plate (2)** on the **sleeve 1 (3)** and screw your overall design with the **head adapter (1)**. Here, too, the screw connection should be sufficient so that the epoxy resin part is not deformed.

#### **3.3 Care instructions after use**

As already listed in 3.1 Care instructions before first use, regular cleaning of your favorite hookah should be the basis for maintaining longevity. Also, with regular water changes (before each use) you pre-empt bacteria and other dangers. We also recommend cleaning all parts with common hookah cleaners on the market and a pipe brush, rinsing sufficiently with lukewarm water and then drying well. Oxidations on lasered surfaces can occur over time (note weather influences in various seasons if your product is exclusively outdoors.).

Damage caused by external action on the vitreous body cannot be ruled out. Since matt or sandblasted surfaces

### 3. Instructions for use and care

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(Frozen look) the processing can only be done from the outside, scratches and color irregularities due to damage from the outside are possible. The threads of the respective stainless steel products can be lubricated / drizzled and screwed monthly with food-safe labeled greases / oils. Thus, you extend the longevity of your threads.

It should be our common claim to treat all valued valuables, goods and living beings with care in order to have a longer enjoyment of them.